

MAI

Date: Tuesday, 30/01/2007 11:04:52 AM
 User: Linda Lacelle

Process Sheet

PRELIMINARY ISSUE

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : DOOR DOUBLER
 Job Number : 30496
 Estimate Number : 12681
 P.O. Number :
 This Issue : 30/01/2007 S.O. No. :
 Prsht Rev. : NC Part Number : D35943
 First Issue : // Type : SMALL / MED FAB Drawing Number : D3594 UNDER REVIEW
 Previous Run : Project Number : N/A
 Written By : EC Drawing Revision : U/R
 Checked & Approved By :
 Comment : Est Rev : A New Issue 07-01-22 EC Material :
 Due Date : 31/01/2007 Qty: 2 Um: Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M6061T6S080

6061-T6 .080 Sheet



Comment: Qty.: 0.5355 sf(s)/Unit Total: 1.0710 sf(s)

6061-T6 .080 Sheet

X Batch: M102448 ML 07 01 30 (2)

2.0

WATER JET

FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3594

Dwg Rev: U/RProg Rev: U/R ML 07 01 30 (2)

2-Deburr if necessary

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE

Comment: INSPECT PARTS AS THEY COME OFF MACHINE ML 07 01 30 (2)

4.0

QC8

SECOND CHECK

Comment: SECOND CHECK EC 07.01.30 (2)ENGINEERING
APPROVAL

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr if necessary. ML 07 01 30 (2)

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DOOR DOUBLER

Job Number: 30496

Part Number: D35943

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

07.01.30

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

07/01/30 ①

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/01/30

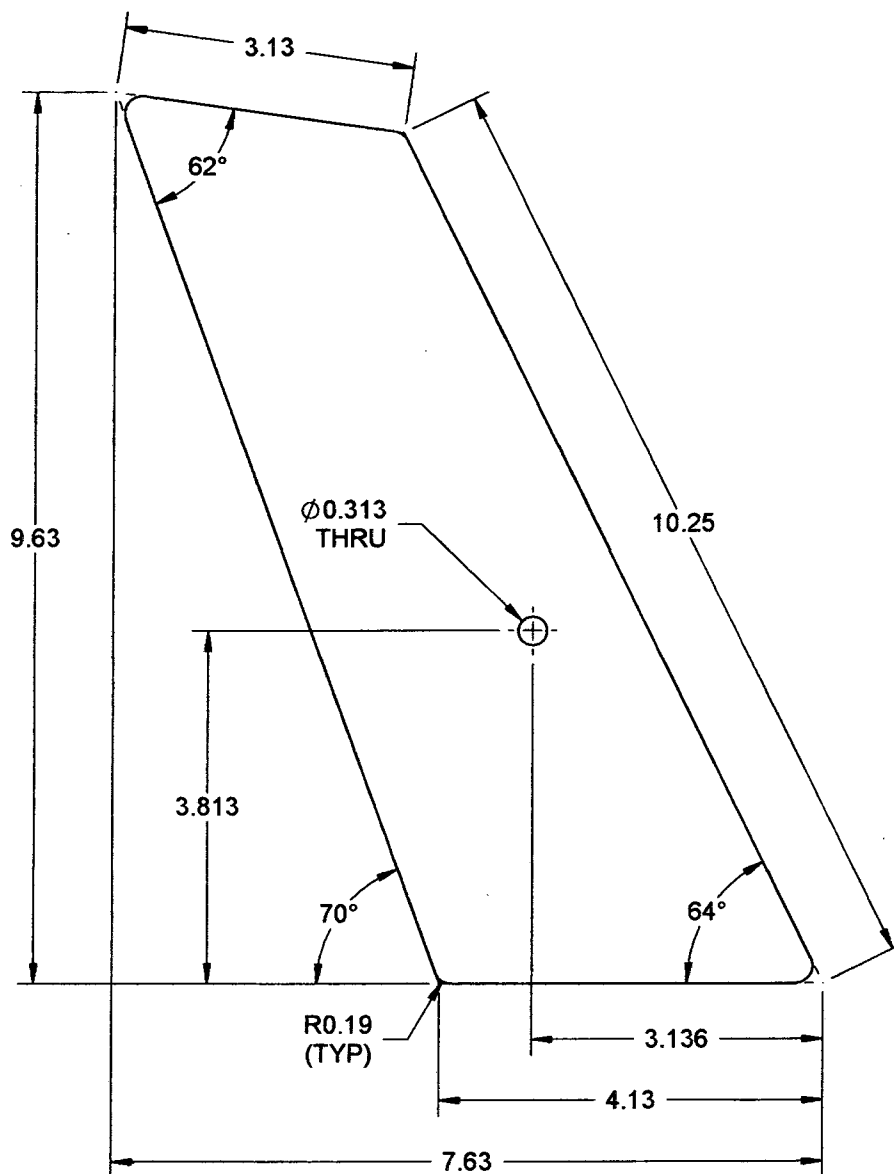
Job Completion



07.01.30

PRELIMINARY ISSUE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3594	REV. A SHEET 2 OF 2
DATE 07.01.29		TITLE FLOOR DOUBLER	SCALE 1:2



D3594-3 FLOOR DOUBLER

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.080 THICK, PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 (REF. DART SPEC. M6061T6S.080)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3594-3" USING FINE POINT PERMANENT INK MARKER
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX

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